NSP Nordic Standardization Programme



Withdrawal from 2006-01-01 - SCAN-test methods of physical character

| Stiffness and compression strength properties | SCAN-C 36:84 (to be withdrawn) | ISO 5270:1998 (to replace SCAN) |
|--|--|---|
| Applicable to | All kinds of pulps. The method includes sheet preparation and testing. | Laboratory sheets prepared from pulps, acc. to ISO 5269-1 or 5269-2. ISO 5270 only includes testing of the sheets. |
| Sheet preparation | Laboratory sheets with a grammage of 140 g/m^2 are prepared (nowadays acc. to ISO 5269-1 or -2, since SCAN-C 26 has been withdrawn). | Laboratory sheets with an unspecified high grammage are prepared acc to ISO 5269-1:2005 or ISO 5269-2:2004. |
| Procedure and report | | |
| Bending resistance | SCAN-P 29 will be withdrawn 2006. Report: 3 significant figures. | To be replaced by ISO 2493:1992. Report: 3 significant figures. |
| Flat Crush Resistance after laboratory fluting, CMT | SCAN-P 27 is withdrawn. Report: CMT-values to the nearest newton. | Replaced by ISO 7263:1994. Report: Flat Crush Resistance index to three significant figures. |
| Ring Crush Resistance, RCT | SCAN-P 34 is withdrawn. Report: RCT-values to the nearest newton. | Replaced by ISO 12192:2002. Report: Ring-Crush Resistance index to three significant figures. |
| Corrugated Crush Resistance, CCT | SCAN-P 42 Report: CCT-index to the nearest 0,1 Nm/g. | No ISO standard |
| Compression strength | SCAN-P 46 is withdrawn. Report: Compression index to the nearest 0,1 Nm/g. | Replaced by ISO 9895:1989. Report: Compression index to the nearest 0,1 Nm/g. |

| Roughness with Bendtsen tester | SCAN-P 21:67 (to be withdrawn) | ISO 8791-2:1990 (to replace SCAN) |
|--------------------------------|---|--|
| Applicable to | Paper and paperboard | Paper and board |
| | Range: 10 – 500 ml/min | Range: 50 – 1200 ml/min |
| Definition | The volume of air of a specified pressure difference that escapes per unit time between the surface of the paper and a flat metal ting resisting on the paper. | The rate at which air will pass between a flat circular land and a sheet of paper when tested under specified conditions and at operating pressure (1,47 kPa). |
| Apparatus | Bendtsen roughness tester | Bendtsen tester |
| Inner diameter of the ring | $31,5 \pm 0,2 \text{ mm}$ | $31,5 \pm 0,2 \text{ mm}$ |
| Thickness | $0,150 \pm 0,002 \text{ mm}$ | $0,150 \pm 0,002 \text{ mm}$ |
| Mass of measuring head | $267,0 \pm 0,5$ g | 267 ± 2 g |
| Air pressure | 127 10 ³ N/m ² | $1,47 \pm 0,02$ kPa (normal) |
| | | As alternative: |
| | | $0,74 \pm 0,03 \text{ kPa}$ |
| | | $2,20 \pm 0,03$ kPa |
| Number of determinations | To be calculated acc. to SCAN-G 2 or by trade or other agreements. | At least 10 for each side. |
| Report | Separately for each side. Report: | Separately for each side. Report: to two significant figures. |
| | 10 - 50 ml/min, to the nearest 2 ml/min 50 - 500 ml/min, to the nearest 5 ml/min | |