NSP Nordic Standardization Programme



## Withdrawal from 2006-01-01 - SCAN-test methods of physical character

| Stiffness and compression strength properties          | SCAN-C 36:84<br>(to be withdrawn)  | <b>ISO 5270:1998</b><br>(to replace SCAN)   |
|--|--|---|
| Applicable to  | All kinds of pulps.<br>The method includes sheet preparation<br>and testing.   | Laboratory sheets prepared from<br>pulps, acc. to ISO 5269-1 or 5269-2.<br>ISO 5270 only includes testing of<br>the sheets. |
| Sheet preparation                                      | Laboratory sheets with a grammage of $140 \text{ g/m}^2$ are prepared (nowadays acc. to ISO 5269-1 or -2, since SCAN-C 26 has been withdrawn). | Laboratory sheets with an<br>unspecified high grammage are<br>prepared acc to ISO 5269-1:2005 or<br>ISO 5269-2:2004.        |
| Procedure and report                                   |  |   |
| Bending resistance                                     | SCAN-P 29 will be withdrawn 2006.<br>Report: 3 significant figures.  | To be replaced by ISO 2493:1992.<br>Report: 3 significant figures.  |
| Flat Crush Resistance after<br>laboratory fluting, CMT | SCAN-P 27 is withdrawn.<br>Report: CMT-values to the nearest<br>newton.  | Replaced by ISO 7263:1994.<br>Report: Flat Crush Resistance index<br>to three significant figures.                          |
| Ring Crush Resistance, RCT                             | SCAN-P 34 is withdrawn.<br>Report: RCT-values to the nearest<br>newton.  | Replaced by ISO 12192:2002.<br>Report: Ring-Crush Resistance<br>index to three significant figures.                         |
| Corrugated Crush Resistance,<br>CCT                    | SCAN-P 42<br>Report: CCT-index to the nearest 0,1<br>Nm/g.   | No ISO standard   |
| Compression strength                                   | SCAN-P 46 is withdrawn.<br>Report: Compression index to the nearest<br>0,1 Nm/g.   | Replaced by ISO 9895:1989.<br>Report: Compression index to the<br>nearest 0,1 Nm/g.   |

| Roughness with Bendtsen tester | SCAN-P 21:67<br>(to be withdrawn)   | <b>ISO 8791-2:1990</b> (to replace SCAN)   |
|--------------------------------|---|--|
| Applicable to                  | Paper and paperboard  | Paper and board  |
|                                | Range: 10 – 500 ml/min  | Range: 50 – 1200 ml/min  |
| Definition                     | The volume of air of a specified pressure<br>difference that escapes per unit time<br>between the surface of the paper and a<br>flat metal ting resisting on the paper. | The rate at which air will pass<br>between a flat circular land and a<br>sheet of paper when tested under<br>specified conditions and at<br>operating pressure (1,47 kPa). |
| Apparatus                      | Bendtsen roughness tester   | Bendtsen tester  |
| Inner diameter of the ring     | $31,5 \pm 0,2 \text{ mm}$   | $31,5 \pm 0,2 \text{ mm}$  |
| Thickness                      | $0,150 \pm 0,002 \text{ mm}$  | $0,150 \pm 0,002 \text{ mm}$   |
| Mass of measuring head         | $267,0 \pm 0,5$ g   | $267 \pm 2$ g  |
| Air pressure                   | 127 10 <sup>3</sup> N/m <sup>2</sup>  | $1,47 \pm 0,02$ kPa (normal)   |
|                                |   | As alternative:  |
|                                |   | $0,74 \pm 0,03 \text{ kPa}$  |
|                                |   | $2,20 \pm 0,03$ kPa  |
| Number of determinations       | To be calculated acc. to SCAN-G 2 or by trade or other agreements.  | At least 10 for each side.   |
| Report                         | Separately for each side.<br>Report:  | Separately for each side.<br>Report: to two significant figures.   |
|                                | 10 - 50 ml/min, to the nearest 2 ml/min<br>50 - 500 ml/min, to the nearest 5 ml/min   |  |